



Quality Tools, Sharpening and Analysis...On The Cutting Edge...
Circular Saw Blade Sales & Service | New Band Saw Sales

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Main Table														
Re-Sharpening Price Schedule for Carbide Tipped Circular Saws														
(Saw Blade Diameters between Ø7-1/4" (184mm) and Ø15" (381mm) light to moderate Kerf)														
As of Jan, 2008		Grind Type												
Range/Number of Teeth		Flat Top (FT) *	Alternate Top Bevel (ATB)	High Alternate Top Bevel (H-ATB)	Alternate Top Alternate Face (ATAF)	Skip Alternate Top Bevel (S-ATB)	Alternate Top Bevel Plus 1 Raker (ATB-R)	Combination 4 Alternate Top Bevel Plus 1 Raker (4ATB-R)	Triple Chip Grind (TCG) *	Modified Alternate Top Bevel (Steel) (M-ATB)	Modified Triple Chip Grind (M-TCG)	California Triple Chip Grind (C-TCG)	Hollow Ground Face (HG)	Black & Decker Piranha (ATB) & Hollow Face (Tops Only)
2	18	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN	MIN
20	28	MIN	MIN	MIN	MIN	\$12.75	MIN	MIN	MIN	MIN	MIN	MIN	\$12.75	MIN
30	38	MIN	MIN	\$12.75	\$13.25	\$17.25	\$12.00	\$13.00	\$12.50	\$12.50	\$13.50	\$14.00	\$17.25	MIN
40	48	\$12.25	\$13.75	\$16.25	\$16.75	\$21.75	\$15.00	\$16.50	\$15.75	\$15.75	\$17.00	\$17.50	\$21.75	MIN
50	58	\$15.00	\$16.75	\$19.50	\$20.25	\$26.25	\$18.00	\$19.75	\$19.25	\$19.25	\$20.50	\$21.25	\$26.25	MIN
60	68	\$17.50	\$19.50	\$22.75	\$23.75	\$30.75	\$21.25	\$23.25	\$22.50	\$22.50	\$24.00	\$25.00	\$30.75	\$11.25
70	78	\$20.00	\$22.50	\$26.25	\$27.25	\$35.25	\$24.25	\$26.75	\$25.75	\$25.75	\$27.50	\$28.50	\$35.25	\$13.00
80	88	\$22.50	\$25.25	\$29.50	\$30.50	\$39.75	\$27.50	\$30.00	\$29.00	\$29.00	\$31.25	\$32.25	\$39.75	\$14.50
90	98	\$25.25	\$28.00	\$32.75	\$34.00	\$44.25	\$30.50	\$33.50	\$32.25	\$32.25	\$34.75	\$35.75	\$44.25	\$16.25
100	108	\$27.75	\$31.00	\$36.25	\$37.50	\$48.75	\$33.50	\$36.75	\$35.50	\$35.50	\$38.25	\$39.50	\$48.75	\$17.75
110	118	\$30.25	\$33.75	\$39.50	\$41.00	\$53.25	\$36.75	\$40.25	\$38.75	\$38.75	\$41.75	\$43.25	\$53.25	\$19.50
120	128	\$32.75	\$36.75	\$43.00	\$44.50	\$57.75	\$39.75	\$43.75	\$42.00	\$42.00	\$45.25	\$46.75	\$57.75	\$21.00
130	138	\$35.25	\$39.50	\$46.25	\$48.00	\$62.25	\$43.00	\$47.00	\$45.50	\$45.50	\$48.75	\$50.50	\$62.25	\$22.75
140	148	\$38.00	\$42.50	\$49.50	\$51.25	\$66.75	\$46.00	\$50.50	\$48.75	\$48.75	\$52.25	\$54.00	\$66.75	\$24.50
150	158	\$40.50	\$45.25	\$53.00	\$54.75	\$71.25	\$49.00	\$54.00	\$52.00	\$52.00	\$55.75	\$57.75	\$71.25	\$26.00
160	168	\$43.00	\$48.00	\$56.25	\$58.25	\$75.75	\$52.25	\$57.25	\$55.25	\$55.25	\$59.25	\$61.25	\$75.75	\$27.75
Minimum Sharpening Charge					\$11.00									
* Straight Line Rip Blades with Heavy Kerf/Heavy Plate Table 1 below														

Re-Tipping Charges		
Description or Work	Charge	Notes
Minimum Charge	\$20	Per Saw
Up to 50% of tips to be replaced	\$5.00	Per Tip
Over 50% of tips to be replaced	\$4.00	Per Tip

Table 1		
Sharpening Prices per Tooth		
For		
Diameters other than listed in main table above		
Description or Work	Charge	Notes
Saw Blades less than Dia. Ø7-1/4"	\$0.45	Per Tooth Unless Min. Charge Applies
* Straight Line Rip Blades With Heavy Kerf/Heavy Plate	\$0.55	" "
Saw Blades from Ø15" (381mm) to less than Ø20" (500mm)	\$0.65	" "
Saw Blades from Ø20" (508mm) to less than Ø24" (600mm)	\$0.75	" "
Saw Blades from Ø24" (610mm) to less than Ø28" (700mm)	\$0.85	" "
Saw Blades from Ø28" (711mm) to less than Ø32" (800mm)	\$0.95	" "
Saw Blades from Ø32" (813mm) to less than Ø36" (900mm)	\$1.05	" "
Saw Blades from Ø36" (914mm) to less than Ø40" (1000mm)	\$1.15	" "
Saw Blades from Ø40" (1016mm) to less than Ø44" (1100mm)	\$1.25	" "
Saw Blades from Ø44" (1118mm) to less than Ø48" (1200mm)	\$1.35	" "
Saw Blades from Ø48" (1220mm) and larger	\$1.50	" "

Minimum Ø6.25" (160mm) on our CNC Grinder

All CNC Sharpened

Maximum Ø33" (830mm) on our CNC Grinder

Excessive Buildup Cleaning Charges		
Description or Work	Charge	Notes
Extra or Excessive Cleaning or scrubbing to remove pitch residue buildup or rust from blade surfaces	\$10.00	Per Blade